TECHNICAL DATA SHEET

IGL COATINGS[™] ECOCOAT ECLIPSE

Material no.		
Specification	154313	Revision date
Version	1.18	

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07.09.2022

IGL COATINGS ECOCOAT ECLIPSE

A HIGH CHEMICAL RESISTANCE COATING SYSTEM FOR HYDRO AND OLEOPHOBIC TREATMENT OF PAINTS (ALKYD, ACRYLIC, POLYURETHANES, EPOXIES).

Description

ecocoat eclipse is a user-friendly ceramic coating system for almost all types of painted surfaces. **ecocoat eclipse** is a high solid, micro-marring resistance, outstanding weathering resistance, and excellent finish quality coating system. The consumption of the product will depend on the application method, approximately 1-5 ml/m² is sufficient for most applications.

Technical Data

Property	Value	Method
Flash point	-10°C	DIN 51755
Boiling point	83°C	DIN 51755
Specific Gravity	0.97 (at 20°C)	DIN 51757

Applications

Treatment of industrial paints.

Processing

- Do not apply the product at temperatures below 5°C (41°F).
- Do not expose the surfaces to be treated to direct sunlight.
- The surface must not be hot during application.
- Provide adequate ventilation and fresh air during application.
- If the substrate was previously treated with a coating system, proper removal, preferably with a polishing agent is important to ensure that the product bonds with the surface.

<u>REMINDER</u>: Always test on an inconspicuous area first. Kindly contact your local IGL Coatings representative if you need advice.

Step 1: Cleaning the surface

- The temperature during application should be in the range of 5-50°C (41-104°F), preferably 20-26°C (68-78.8°F).
- In order to permit sufficient chemical bonding of ecocoat eclipse to the substrate, the surfaces must be carefully cleaned
 of all contaminants before the application. The durability of the coating depends on how well ecocoat eclipse has
 chemically bonded with the surface.
- It is highly recommended to polish the surface with an abrasive system to remove all hard-bearing contaminations on the surface.
- The additional use of **ecoclean iron** is recommended to remove iron particles or fallout.
- Use ecoclean wash to thoroughly remove all remaining residue and leftover film on the surface.
- Dry the surface before degreasing the surface with **ecoclean precoat**. It is recommended to use the IGL Microfiber Cloth for degreasing. The degreasing ensures a completely clean and reactive paint surface.
- Coat the cleaned surface immediately after cleaning to prevent any contamination.

Step 2: Treatment process

- Avoid exposing the surface to direct sunlight during application.
- Place a few drops of ecocoat eclipse on an applicator cloth and apply in a vertical direction.
- Apply the product lightly on the surface in a 3x3 feet area, in a vertical (up and down) then horizontal (left and right) motion.
- Always ensure the areas coated are overlapping.
- Allow coating to cure for 2 hours (5-50°C or 41-122°F) or 1 hour (60°C or 140°F) then apply ecocoat eclipse with the same procedures.

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<u>Important Note:</u> ecocoat eclipse is a wipe-on and leave-on formulation. There is no need to buff or level off the application.

- The hydrophobic effect generally can be seen depending on the substrate, reactivity, and temperature after its initial curing stage and is further enhanced after a few hours.
- Air dry the coated surface after application for approximately 4 hours and avoid contact with water.
- Fully-cured coated surface will be able to withstand at least 500 hours of salt spray test.

Revision date

Curing Time

- The coating will be ready to be layered as follows:
 - 2 hours (5-50°C or 41-122°F); or
 - 1 hour (60°C or 140°F); or
 - 15 minutes (infrared short wave); or
 - 15-20 minutes (infrared medium wave).

Important Note: The longest interlayer duration is 12 hours.

- The applied coating will fully cure in 3-5 days.
- During this period the surface should not be washed with any harsh shampoos, all-purpose cleaners or any product containing caustic soda. **This will damage the hydrophobic properties.**
- If necessary, the coated surface may be washed with just normal water during this period.

Cleaning and Maintenance

Surfaces coated with **ecocoat eclipse** should be cleaned with cleaners in the pH range 3-9. Strong (mineral) acids or alkalis should be avoided and are also unnecessary as neutral cleaners are generally sufficient to clean surfaces coated with **ecocoat eclipse**.

Safety and Handling

For your safety, toxicological data and information on property transportation, storage and use, please read the Safety Data Sheet (SDS) before using any **IGL Coatings products**. The SDS is available upon request via email from <u>sales@iglcoatings.com</u>.

Disposal

Dispose product residue in incompletely emptied bottles by bringing it to the municipal collection point for hazardous waste. To dispose emptied bottles, dry the bottles out by exposing the bottles to air with cap open. The bottles may be recycled once completely dried.

Storage

ecocoat eclipse is storage-stable for at least 12 months in originally sealed containers. Opened containers should be stored properly and used up as soon as possible

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