TECHNICAL DATA SHEET IGL COATINGS™ ECOCOAT LEATHER



Material no. **154318** Revision date **08.09.2023**

Version 1.17

IGL COATINGS ECOCOAT LEATHER

A COATING SYSTEM FOR HYDRO AND OLEOPHOBIC TREATMENT OF LEATHER AND VINYL.

Description

ecocoat leather is a user-friendly and VOC-free ceramic coating system for almost all types of treated leather and vinyl surfaces. **ecocoat leather** is high solids, long-term color retention, outstanding weathering resistance and excellent finish quality ceramic coating system. The consumption of the product will depend on the application method, approximately 1-5 ml/m² is sufficient for most applications.

Technical Data

Property	Value	Method
Flash point	>70°C	DIN 51755
Boiling point	180-220°C	DIN 51755
Specific Gravity	1 (at 20°C)	DIN 51757

Applications

Treatment of all treated leather and vinyl surfaces.

Processing

- Do not apply the product at temperatures below 5°C (41°F).
- Do not expose the surfaces to be treated to direct sunlight.
- The surface must not be hot during application.
- Provide adequate ventilation and fresh air during application.

<u>REMINDER</u>: Always test on an inconspicuous area first. Kindly contact your local IGL Coatings representative if you need advice.

Step 1: Cleaning the surface

- The temperature during application should be in the range of 5-40°C (41-104°F), preferably 20-26°C (68-78.8°F).
- To permit sufficient chemical bonding of ecocoat leather to the substrate, the surface must be carefully cleaned of all
 contaminants before the application. The durability of the coating depends on how well ecocoat leather has chemically
 bonded with the surface.
- It is highly recommended to clean the leather surface with **ecoclean interior or ecoclean precoat** to remove all hard bearing contaminations.
- Wipe the surface again with water to ensure proper removal of any leftover film on surface.
- It is recommended to use IGL Microfiber Cloth for cleaning and degreasing. The degreasing ensures a completely clean and reactive paint surface.
- Coat the cleaned surface immediately after cleaning to prevent any contamination.

Step 2: Treatment process

- Place a few drops of ecocoat leather on the provided application cloth in a vertical direction.
- Apply the product lightly on the surface in a 3x3 feet area, in a vertical (up and down) then horizontal (left to right) motion.
- Always ensure the areas coated are overlapping.
- Wait for about 2-5 minutes (or when there is a small resistance in buffing) then buff off with a clean dry IGL Microfiber Cloth
- Allow coating to cure for 2 hours (5-50°C or 41-122°F) or 1 hour (60°C or 140°F) and then apply a second layer and buff off after 2-5 minutes with a clean dry IGL Microfiber Cloth.

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<u>Important Note:</u> Do not let the film dry sporadically. If it dries within 2 hours, the film can be removed with a small amount of ecocoat leather. If it has been allowed to harden for more than 12 hours, it will need to be polished off and reapplied.

- The hydrophobic effect generally can be seen depending on the substrate, reactivity, and temperature after its initial curing stage and is further enhanced after a few hours.
- Air dry the coated surface after application for approximately 4 hours and avoid contact with water.

Curing Time

- The applied coating will be ready to be buffed off in 2-5 minutes.
- The coating will be ready to be layered as follows:
 - 2 hours (5-50°C or 41-122°F); or
 - 1 hour (60°C or 140°F); or
 - 15 minutes (infrared short wave); or
 - 15-20 minutes (infrared medium wave).

Important Note: The longest interlayer duration is 12 hours.

- The applied coating will fully cure in 3-5 days.
- During this period the surface should not be washed with any harsh shampoos, all-purpose cleaners, or any product containing caustic soda. **This will damage the hydrophobic properties.**
- If necessary, the coated surface may be washed with just normal water during this period.
- ecoshine leather can be applied to ecocoat leather coated surfaces to improve the soft texture of the surface.

Cleaning and Maintenance

Surfaces coated with **ecocoat leather** should be cleaned with cleaners in the pH range of 3-9. Strong (mineral) acids or alkalis should be avoided and are also unnecessary as neutral cleaners are generally sufficient to clean leather surfaces coated with **ecocoat leather**.

Safety and Handling

For your safety, toxicological data and information on property transportation, storage, and use, please read the Safety Data Sheet (SDS) before using any **IGL Coatings products**. The SDS is available upon request via email from sales@iglcoatings.com.

Disposal

Dispose of product residue in incompletely emptied bottles by bringing it to the municipal collection point for hazardous waste. To dispose of emptied bottles, dry the bottles out by exposing the bottles to air with the cap open. The bottles may be recycled once completely dried.

Storage

ecocoat leather is storage-stable for at least 12 months in originally sealed containers.

Opened bottles should be stored properly and used up as soon as possible.

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