SAFETY DA	FA SHEET		
GL COATINGS"	ECOCOAT	ARMOR AR1	() igl coatings
Material no.			
Specification	154333	Revision date	31.05.2021
/ersion	1.1	Page	1 of 8
1. IDENTIFICAT	TION OF THE SU	JBSTANCE/PREPARAT	ION AND OF THE COMPANY/UNDERTAKING
PRODUCT NA	ME : IGL	Coatings [™] ecocoat arm	nor AR1
FUNCTION		tective coating for truck	< beds
COMPANY		inent Sdn Bhd	
ADDRESS		•	i, Hicom-Glenmarie Industrial Park, Seksyen U1, 40150 Shah Alan
		angor.	
PHONE		0355690980	
EMAIL ADDRI	ESS : reg	ulations@iglcoatings.co	im
2. HAZARDS ID	ENTIFICATION	1	
2.1 Classifica	tion of the sub	stance or mixture	
-	n (EC) No. 1272/	2008	
Physical h			
Flammable	•		Category 3
Health ha			
	sion/Irritation		Category 2
•	tive toxicity	tity – single exposure	Category 2 Category 3
2.2 Label Ele Regulation	ments n (EC) No. 1272/	2008	
she			
	GHS02 💟	GHS08	
Signal wo Warning	ora		
Hazard st	atomonte		
H226		ammable liquid and var	pour
H315		auses skin irritation.	
	-		ad distinger (narratic offacts)
H336		•	nd dizziness (narcotic effects)
H361	5	uspected of damaging fe	ertility or the unborn child
Precautio	nary statement	ts	
P201	Obta	ain special instructions b	pefore use.
P202	Do n	ot handle until all safet	y precautions have been read and understood.
P210	Keep	o away from heat/spark	s/open flames/hot surfaces – No smoking.
P233	Keep	o container tightly close	ed.
P240		und/bond container and	
P241		explosion-proof equipm	
P242		only non-sparking tools	
1 242			

- P243 Take precautionary measures against static discharge.
- P261 Avoid breathing dust/fume/ gas/mist/vapours/spray.
- P264 Wash hand thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P302+P352 IF ON SKIN: Wash with plenty of soap and water.
- P303+P361+P353 IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water/shower.

SAFETY DATA SHEET (igl coatings IGL COATINGS[™] ECOCOAT ARMOR AR1 Material no. 154333 Revision date 31.05.2021 Specification Version 1.1 Page 2 of 8 P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. P308+P313 IF exposed or concerned: Get medical advice/attention. P312 Call a POISON CENTER or doctor/physician if you feel unwell. P321 Specific treatment (see Section 4). P332+P313 If skin irritation occurs: Get medical attention. Take off contaminated clothing and wash before reuse. P362 P370+P378 In case of fire: use foam/dry chemical/carbon dioxide to extinguish. Store in a well-ventilated place. Keep container tightly closed and keep cool. P403+P233+P235 Store locked up. P405 P501 Dispose of contents/container to comply with local, state and federal regulations.

3. COMPOSITION/INFORMATION ON INGREDIENTS

CAS No.	Chemical Name	Chemical Name			
	EC No.	Index No.	REACH No.		
	Classification accore	ding to Regulation (EC)	No. 1272/2008 (CLP)		
9011-14-7	Poly(methyl methad			30-60%	
	618-466-4	Not applicable	Not applicable		
	Not applicable				
123-86-4	Butyl acetate			10-30%	
	204-658-1	Not applicable	01-2119485493-29-0000		
	Flam Liq. 3: H226; S	STOT SE 3: H336;			
1330-20-7	Xylene			10-20%	
	215-535-7	Not applicable	01-2119488216-32-0019		
	Flam Liq. 3: H226; A	Acute Tox. 4: H312+H33	2; Skin Irr. 2: H315		
100-41-4	Ethylbenzene			3-10%	
	202-849-4	Not applicable	01-2119892111-44-0000		
	Flam. Liq 2: H225; A	cute Tox. 4: H332; Asp.	Tox. 1: H304; STOT RE 2: H373		
141-78-6	Ethyl acetate				
	205-500-4	Not applicable	01-2119475103-46-0000		
	Flam. Liq 2: H225; E	ye Irr. 2: H319; STOT SE	3: H336		
7631-86-9	Silicon dioxide			3-10%	
	231-545-4	Not applicable	Not applicable		
	Not applicable				
25777-71-3	Copolymer of Meth	yl methacrylate and Eth	yleneglycol dimethacrylate	3-10%	
	Not applicable	Not applicable	Not applicable		
	Not applicable		-		
108-88-3	Toluene			0.1-1%	
	203-625-9	Not applicable	Not applicable		
	Flam. Liq. 2; H225, Acute Tox. 5 (Inhalation); H333, Skin Irrit. 2; H315, Repr. 2;				
	H361d, STOT SE 3; H336, STOT RE 2; H373, Asp. Tox. 1; H304				

4. FIRST AID MEASURES

4.1 Description of first aid measures

General Information

Take off contaminated clothing immediately.

After Inhalation

Provide fresh air. In all cases of doubt, or when symptoms persist, seek medical advice.



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After skin contact

Gently wash with plenty of soap and water. In case of skin irritation, seek medical treatment.

After contact with eyes

Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. In case of troubles or persistent symptoms, consult an ophthalmologist.

After ingestion

Do NOT induce vomiting. Call a physician immediately.

4.2 Most important symptoms and effects, both acute and delayed

Breathing difficulties. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

4.3 Indication of any immediate medical attention and special treatment needed

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Treat symptomatically.

5. FIRE-FIGHTING MEASURES

5.1 Suitable extinguishing media

Water spray, water mist, powder, foam, carbon dioxide.

5.2 Unsuitable extinguishing media

High volume water jet.

5.3 Special hazards arising from the substance or mixture

Flammable liquid. Vapours are heavier than air and may spread along floors.

Vapours may form explosive mixtures with air.

Thermal decomposition into harmful products.

Irritating or toxic vapours.

Formation of toxic products through combustion: Carbon oxides.

5.4 Advise for firefighters

Wear self-contained breathing apparatus for firefighting.

In the event of fire and/or explosion, do not breathe fumes. Use water spray to cool unopened containers. Do not allow run-off from firefighting to enter drains or water courses.

5.5 Unusual Fire Hazards:

Not known.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment (Refer to section 8).

Ensure adequate ventilation. Avoid contact with skin and eyes. Avoid inhalation of vapours. In case of insufficient ventilation, wear suitable respiratory equipment.

6.2 Environmental precautions

Discharge into the environment must be avoided.

6.3 Methods and material for containment and cleaning up

Shovel into suitable container for disposal. Never return spills in original containers for re-use. Absorb the remainder with an inert absorbent material (sand, vermiculite, perlite). No sparking tools should be used.

6.4 Reference to other sections

Safe handling: Refer to section 7 Personal protection equipment: Refer to section 8 Disposal: Refer to section 13

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Advice on safe handling

Do not inhale gases/vapours/aerosols.

Avoid contact with eyes and skin.

Use with adequate ventilation.

Advice on protection against fire and explosion

Prohibit all sources of sparks and ignition – Do not smoke. Take precautionary measures against static discharges.

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Further information on handling

General protection and hygiene measures: Refer to section 8.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep tightly closed in a dry, cool and well-ventilated place. Store in original container. Store away from heat and ignition sources. Keep away from direct sunlight.

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Advice on storage compatibility

Do not store together with food and feeding stuffs.

Further information on storage conditions

Keep the packing dry and well-sealed to prevent contamination.

Recommended storage temperature: 20-25°C.

7.3 Specific end use(s): Refer to section 1.

8. EXPOSURE CONTROL/PERSONAL PROTECTION

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

Component	Value type (Form of exposure)	Control parameter	Basis
	TWA	150 ppm 713 mg/m³	MY OEL
Butyl acetate	TWA	150 ppm	ACGIH
	STEL	200 ppm	ACGIH
	TWA	100 ppm 434 mg/m³	MY OEL
Xylene	TWA	100 ppm	ACGIH
	STEL	150 ppm	ACGIH
Ethylbenzene	TWA	100 ppm 434 mg/m³	MY OEL
	TWA	20 ppm	ACGIH
	TWA	400 ppm	ACGIH
Ethyl acetate	PEL	400 ppm, 1400 mg/m ³	OSHA
Toluono	LTEL	50.0 ppm, 192 mg/m ³	ECHA
Toluene	STEL	100 ppm, 384 mg/m ³	ECHA

8.2 Exposure Control

8.2.1 General protective and hygienic measures:

Wash hands before breaks and at the end of work. Ensure adequate ventilation.

8.2.2 Personal protective equipment:

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment.

In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit. **Protection of hands:**

Splashes:

PVA Glove thickness: 0.2 - 0.3 mm

According to permeation index EN 374: 6 (time elapsed > 480 mins)

Gloves nitrile rubber Glove thickness: 0.38 mm

According to permeation index EN 374: 2 (time elapsed > 30 mins)

Prolonged contact:

Viton (R) Glove thickness: 0.7 mm

According to permeation index EN 374: 6 (time elapsed > 480 mins)

Polyethylene Glove thickness: 0.062 mm

According to permeation index EN 374: 6 (time elapsed > 480 mins) PE gloves being not ergonomic and not mechanically resistant, have to be used under other gloves offering a good grip and mechanical resistance.

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Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time., Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection: Safety goggles with side shield.

Skin and body protection: Protective suit.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance (colour) Appearance (form)	: Grey : Paste-like	
Odour	: Solvent-like	
Melting Point	: No data available	
Boiling Point	: 138 - 145°C	[Xylene]
Flash Point	: 28 °C	-
Evaporation Rate	: No data available.	
Vapour Pressure	: No data available	
Vapor Density	: No data available	
Density	: 0.996 g/cm ³	
рН	: No data available	
Water solubility	: Insoluble	
Viscosity	: 2600 – 3200 cp	

10. STABILITY AND REACTIVITY

10.1 Reactivity: No data available.

10.2 Chemical stability: No data available.

10.3 Possibility of hazardous reactions: None under normal condition of use.

10.4 Conditions to avoid: Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition.

10.5 Incompatible materials: No data available.

10.6 Hazardous decomposition products:

Thermal decomposition into harmful products.

Irritating or toxic vapors.

Formation of toxic products through combustion: Carbon oxides, styrene.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects

Exposure route	Endpoint	Value	Species
Oral	LD50	>10000 mg/kg	Rat
Inhalation	LC50	56.41 mg/L	Rat
Dermal	LD50	7285 mg/kg	Rabbit

Skin corrosion/irritation: May cause skin irritation.

Eye irritation: No information available.

Respiratory or skin sensitization: No information available.

Summary of evaluation of the CMR properties: Shall not be classified as a germ cell mutagenic, carcinogenic nor as a reproductive toxicant.

Specific target organ toxicity – single exposure: May cause drowsiness and dizziness (narcotic effects).

Specific target organ toxicity – repeated exposure: No information available.

Aspiration hazard: No information available.



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Endpoint	Value	Species	Exposure time	Sources
LC50	18 mg/L	Freshwater fish	96 hours	ECHA
EC50/LC50	32 – 44 mg/L	Aquatic invertebrates	48 hours	ECHA
NOEC	23 mg/L	Aquatic invertebrates	21 days	ECHA
EC50	397 – 674.7 mg/L	Freshwater algae	48 hours	ECHA

Specified substance: Xylene

Endpoint	Value	Species	Exposure time	Sources
LC50	2.6 mg/L	Freshwater fish	96 hours	ECHA
NOEC	1.3 mg/L	Freshwater fish	56 days	ECHA
LC50	1 mg/L	Freshwater invertebrates	24 hours	ECHA
NOEC	960 µg/L	Freshwater invertebrates	7 days	ECHA
EC50	1.3 mg/L	Freshwater algae	73 hours	ECHA

Specified substance: Ethylbenzene

Endpoint	Value	Species	Exposure time	Sources
LC50	4.2 mg/L	Freshwater fish	96 hours	ECHA
EC50	1.8 mg/L	Freshwater invertebrates	48 hours	ECHA
NOEC	1 mg/L	Freshwater invertebrates	7 days	ECHA
NOEC	960 µg/L	Freshwater invertebrates	7 days	ECHA
EC50	3.6 mg/L	Freshwater algae	4 days	ECHA

Specified substance: Ethyl acetate

Endpoint	Value	Species	Exposure time	Sources
LC50	230 mg/L	Freshwater fish	96 hours	ECHA
NOEC	6.9 mg/L	Freshwater fish	32 days	ECHA
EC50/LC50	165 3090 mg/L	Fresh water invertebrates	24 hours	ECHA
NOEC	2.4 mg/L	Freshwater invertebrates	21 days	ECHA
EC50	5.6 g/L	Freshwater algae	48 hours	ECHA

Specified substance: Toluene

Endpoint	Value	Species	Exposure time	Sources
EC50	134 mg/L	Freshwater algae	3 hours	ECHA
EC50	84 mg/L	Microorganisms	24 hours	ECHA

12.2 Process of degradability

No data available.

12.3 Bioaccumulative potential

No data available.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB Assessment No data available.

12.6 Other adverse effects

No data available.

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13.1 Waste treatment methods

Disposal of product: The product should not be allowed to enter drains, water courses or the soil. Dispose of contents/container to an approved waste disposal plant. In accordance with local and national regulations. **Disposal of packaging:** Recycle if possible. Disposal of packaging shall be consistent with regulations.

13.2 Relevant provisions relating to waste

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

13.3 Remarks

Version

Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities. Please consider the relevant national or regional provisions.

14.1 IATA-DGRUN number: 1263UN proper shipping name: Paint-related materialsTransport hazard class(es): 3Packing group: IIIEnvironmental hazards: NoSpecial precautions for user: -14.2 IMDG-Code:UN number: 1263UN proper shipping name: Paint-related materialsTransport hazard class(es): 3Packing group: IIIEnvironmental hazards: NoMarine pollutant: No	14. TRANSPORT INFORMATION	
UN proper shipping name: Paint-related materialsTransport hazard class(es): 3Packing group: IIIEnvironmental hazards: NoSpecial precautions for user: - 14.2 IMDG-Code : 1263UN number: 1263UN proper shipping name: Paint-related materialsTransport hazard class(es): 3Packing group: IIIEnvironmental hazards: No	14.1 IATA-DGR	
Transport hazard class(es): 3Packing group: IIIEnvironmental hazards: NoSpecial precautions for user: - 14.2 IMDG-Code : 1263UN number: 1263UN proper shipping name: Paint-related materialsTransport hazard class(es): 3Packing group: IIIEnvironmental hazards: No	UN number	: 1263
Packing group: IIIEnvironmental hazards: NoSpecial precautions for user: - 14.2 IMDG-Code : 1263UN number: 1263UN proper shipping name: Paint-related materialsTransport hazard class(es): 3Packing group: IIIEnvironmental hazards: No	UN proper shipping name	: Paint-related materials
Environmental hazards: NoSpecial precautions for user: - 14.2 IMDG-Code : 1263UN number: 1263UN proper shipping name: Paint-related materialsTransport hazard class(es): 3Packing group: IIIEnvironmental hazards: No	Transport hazard class(es)	: 3
Special precautions for user: - 14.2 IMDG-Code : 1263UN number: 1263UN proper shipping name: Paint-related materialsTransport hazard class(es): 3Packing group: IIIEnvironmental hazards: No	Packing group	: III
14.2 IMDG-Code UN number: 1263UN proper shipping name: Paint-related materialsTransport hazard class(es): 3Packing group: IIIEnvironmental hazards: No	Environmental hazards	: No
UN number: 1263UN proper shipping name: Paint-related materialsTransport hazard class(es): 3Packing group: IIIEnvironmental hazards: No	Special precautions for user	:-
UN proper shipping name: Paint-related materialsTransport hazard class(es): 3Packing group: IIIEnvironmental hazards: No	14.2 IMDG-Code	
Transport hazard class(es) : 3 Packing group : III Environmental hazards : No	UN number	: 1263
Packing group: IIIEnvironmental hazards: No	UN proper shipping name	: Paint-related materials
Environmental hazards : No	Transport hazard class(es)	: 3
	Packing group	: 111
Marine pollutant : No	Environmental hazards	: No
	Marine pollutant	: No

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture **US Federal Regulations**

US. Toxic Substances Control Act (TSCA)

All chemical substances in this material are included on the TSCA Inventory of Chemical Substances.

Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) Hazardous Substance List

This product contains the following substance subject to the CERCLA Hazardous Substance List

Component CAS	No.
Xylene 1330	0-20-7
Ethylbenzene 100-	-41-4
Butyl acetate 123	-86-4
Ethyl acetate 141	-78-6
Toluene 108	-88-3

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Emergency Planning and Community Right-To-Know Act (EPCRA) Section 302 Extremely Hazardous **Substance**

None present or none present in regulated quantities.

Emergency Planning and Community Right-To-Know Act (EPCRA) Section 313 Toxics Release **Inventory (TRI) Reporting**

This product contains the following substance subject to the reporting requirements of EPCRA Section 313

Component	CAS No.
Xylene	1330-20-7



	[thulbonzono		100 41 4
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 Ethylbenzene
 100-41-4

 Toluene
 108-88-3

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CRF 68.130)

None present or none present in regulated quantities.

US. State Regulation

US. California Proposition 65



Warning: This product can expose you to chemicals including, Ethylbenzene, which is known to the State of California to cause cancer & Toluene which causes reproductive toxicity (Developmental toxicity).

EU Regulation

EU. Directive 2012/18/EU (SEVESO III) on Major Accident Hazards Involving Dangerous Substances, Annex I:

Not applicable.

15.2 Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

16. OTHER INFORMATION

Further information

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material use in combination with any other materials or any process, unless specified in the test.

Material no. Specification Version	154334 1.1	Revision date Page	31.05.2021 1 of 7	igl coatings
PRODI FUNC COMP ADDR PHON	JCT NAME : IG FION : Co ANY : Or ESS : No Se E : + 6	SUBSTANCE/PREPARATIC L Coatings™ ecocoat armo olorant for Ecocoat Armor minent Sdn Bhd p.7, Jalan Majistret U1/26, elangor. 50355690980 gulations@iglcoatings.con	r AR2 Hicom-Glenmarie Indu	IPANY/UNDERTAKING Istrial Park, Seksyen U1, 40150 Shah Alam
2.1 Cl a Reg	RDS IDENTIFICATION assification of the su gulation (EC) No. 1272 ysical hazards	bstance or mixture		
	mmable liquid		Category 3	
He	alth hazards			
	ute Toxicity (Dermal)		Category 5	
	n corrosion/irritation		Category 2	
	ious eye irritation		Category 2	
	m Cell Mutagenicity		Category 1B	
Car	cinogenicity		Category 1B	
2.2 La	bel Elements			
Reg	gulation (EC) No. 1272	2/2008		
	≌∕ 🔇			
-	GHS02	GHS08		
-	nal word			
	nger zard statements			
		lammable liquid and vapo	ur	
		Nay be harmful if in contac		
		auses skin irritation.	L WILLI SNILL	
			2	
		auses serious eye irritatio	1	
н	340 N	Nay cause genetic defects		

- H340 May cause genetic defects
- H350 May cause cancer

Precautionary statements

P201	Obtain special instructions before use.
P202	Do not handle until all safety precautions have been read and understood
P210	Keep away from heat/sparks/open flames/hot surfaces – No smoking.
P233	Keep container tightly closed.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P264	Wash hand thoroughly after handling.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P303+P361+P353	IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water/shower.

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P305+P351+P338		338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P308+P313			IF exposed or concerned: Get medical advice/attention.		
	P321		Specific treatment (see Section 4).		
	P332+P313		If skin irritation occurs: Get medical attention.		
	P337+P313		If eye irritation persists: Get medical advice/attention.		
	P362		Take off contaminated clothing and wash before reuse.		
P370+P378		In case of fire: use foam/dry chemical/carbon dioxide to extinguish.			
P403+P233+P235		Store in a well-ventilated place. Keep container tightly closed and keep cool.			
P405			Store locked up.		
P501		Dispose of contents/container to comply with local, state and federal regulations.			

3. COMPOSITION/INFORMATION ON INGREDIENTS

CAS No.	Chemical Name	Chemical Name				
	EC No.	Index No.	REACH No.			
	Classification according	Classification according to Regulation (EC) No. 1272/2008 (CLP)				
9011-14-7	Poly(methyl methacryla	ate)		30-60%		
	618-466-4	Not applicable	Not applicable			
	Not applicable					
1330-20-7	Xylene			10-30%		
	215-535-7	Not applicable	01-2119488216-32-0019			
	Flam Liq. 3: H226; Acut	e Tox. 4: H312+H332	2; Skin Irr. 2: H315			
108-65-6	2-methoxy-methylethy	2-methoxy-methylethyl acetate				
	203-603-9	Not applicable	01-2119475791-29-0000			
	Eye Irr. 2: H319					
64742-95-6	Solvent naphtha (petro	5-10%				
	265-199-0	Not applicable	01-2119486773-24-0000			
	Asp. Tox. 1: H304; Muta					
1333-86-4	Carbon Black	5-10%				
	215-609-9	Not applicable	Not applicable			
	Not applicable					
763-69-9	Ethyl 3-ethoxypropiona	Ethyl 3-ethoxypropionate				
	212-112-9	Not applicable	01-2119463267-34-0000			
	Flam. Liq. 3: H226					
123-86-4	Butyl acetate	1-3%				
	204-658-1	Not applicable	01-2119485493-29-0000			
	Flam Lig. 3: H226; STO	T SE 3: H336;	·			

4. FIRST AID MEASURES

4.1 Description of first aid measures

General Information

Take off contaminated clothing immediately.

After Inhalation

Provide fresh air. In all cases of doubt, or when symptoms persist, seek medical advice.

After skin contact

Gently wash with plenty of soap and water. In case of skin irritation, seek medical treatment.

After contact with eyes



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Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if presence and easy to do. In case of troubles or persistent symptoms, consult an ophthalmologist.

After ingestion

Do NOT induce vomiting. Call a physician immediately.

- **4.2 Most important symptoms and effects, both acute and delayed** No data available.
- **4.3 Indication of any immediate medical attention and special treatment needed** Treat symptomatically.

5. FIRE-FIGHTING MEASURES

5.1 Suitable extinguishing media

Foam, carbon dioxide and powder

5.2 Unsuitable extinguishing media

High volume water jet.

5.3 Special hazards arising from the substance or mixture

Flammable liquid. Vapours are heavier than air and may spread along floors.

Vapours may form explosive mixtures with air.

Thermal decomposition into harmful products.

Irritating or toxic vapours.

5.4 Advise for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

In the event of fire and/or explosion do not breathe fumes. Use water spray to cool unopened containers. Do not allow run-off from firefighting to enter drains or water courses.

5.5 Unusual Fire Hazards:

Not known.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment (Refer to section 8).

Ensure adequate ventilation. Avoid contact with skin and eyes. Avoid inhalation of vapours. In case of insufficient ventilation, wear suitable respiratory equipment.

6.2 Environmental precautions

Discharge into the environment must be avoided.

6.3 Methods and material for containment and cleaning up

Shovel into suitable container for disposal. Never return spills in original containers for re-use. Absorb the remainder with an inert absorbent material (sand, vermiculite, perlite). No sparking tools should be used.

6.4 Reference to other sections

Safe handling: Refer to section 7 Personal protection equipment: Refer to section 8 Disposal: Refer to section 13

7. HANDLING AND STORAGE

7.1 Precautions for safe handling Advice on safe handling

Do not inhale gases/vapours/aerosols.

Avoid contact with eyes and skin.

Use with adequate ventilation.

Advice on protection against fire and explosion

Prohibit all sources of sparks and ignition – Do not smoke. Take precautionary measures against static discharges. **Further information on handling**

General protection and hygiene measures: Refer to section 8.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

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Keep tightly closed in a dry, cool and well-ventilated place. Store in original container. Store away from heat and ignition sources. Keep away from direct sunlight.

Advice on storage compatibility

Do not store together with food and feeding stuffs.

Further information on storage conditions

Keep the packing dry and well-sealed to prevent contamination.

Recommended storage temperature: 20-25°C.

7.3 Specific end use(s): Refer to section 1.

8. EXPOSURE CONTROL/PERSONAL PROTECTION

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

Component	Value type (Form of exposure)	Control parameter	Basis
Xylene	TWA	100 ppm 434 mg/m ³	MY OEL
	TWA	100 ppm	ACGIH
	STEL	150 ppm	ACGIH
Butyl acetate	TWA	150 ppm 713 mg/m³	MY OEL
	TWA	150 ppm	ACGIH
	STEL	200 ppm	ACGIH

8.2 Exposure Control

8.2.1 General protective and hygienic measures:

Wash hands before breaks and at the end of work. Ensure adequate ventilation.

8.2.2 Personal protective equipment:

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment.

In case of mist, spray or aerosol exposure wear suitable personal respiratory protection and protective suit.

Protection of hands:

Wear PVC, nitrile or polyurethane gloves for protection.

Eye protection: Safety goggles with side shield.

Skin and body protection: Wear suitable protective clothing. Remove contaminated clothing to avoid skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance (colour)	: Black
Appearance (form)	: Paste
Odour	: Solvent-like
Melting Point	: No data available
Boiling Point	: 138 - 145°C
Flash Point	: 26 °C
Specific gravity	: 1.02 ± 0.02
Evaporation Rate	: No data available.
Vapour Pressure	: No data available
Vapor Density	: No data available
рН	: No data available
Water solubility	: Insoluble in water
Viscosity	: 800 mPa.s (at 25°C)

10. STABILITY AND REACTIVITY

10.1 Reactivity: No data available.

10.2 Chemical stability: No data available.



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10.3 Possibility of hazardous reactions: None under normal condition of use.

10.4 Conditions to avoid: No data available.

10.5 Incompatible materials: Strong oxidising agents, strong acid, strong alkaline.

10.6 Hazardous decomposition products: Burning will produce smoke containing carbon monoxide, carbon dioxide and other noxious fumes.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects

Skin corrosion/irritation: May cause skin irritation.

Eye irritation: May causes eye irritation.

Respiratory or skin sensitization: May causes respiratory irritation.

Summary of evaluation of the CMR properties: Shall not be classified as a germ cell mutagenic, carcinogenic nor as a reproductive toxicant.

Specific target organ toxicity – single exposure: No information available.

Specific target organ toxicity – repeated exposure: No information available.

Aspiration hazard: No information available.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Matorial no

Specified substance: Xylene

Endpoint	Value	Species	Exposure time	Sources
LC50	2.6 mg/L	Freshwater fish	96 hours	ECHA
NOEC	1.3 mg/L	Freshwater fish	56 days	ECHA
LC50	1 mg/L	Freshwater invertebrates	24 hours	ECHA
NOEC	960 µg/L	Freshwater invertebrates	7 days	ECHA
EC50	1.3 mg/L	Freshwater algae	73 hours	ECHA

Specified substance: Butyl acetate

Endpoint	Value	Species	Exposure time	Sources
LC50	18 mg/L	Freshwater fish	96 hours	ECHA
EC50/LC50	32 – 44 mg/L	Aquatic invertebrates	48 hours	ECHA
NOEC	23 mg/L	Aquatic invertebrates	21 days	ECHA
EC50	397 – 674.7 mg/L	Freshwater algae	48 hours	ECHA

12.2 Process of degradability

No data available.

- 12.3 Bioaccumulative potential
 - No data available.

12.4 Mobility in soil No data available.

12.5 Results of PBT and vPvB Assessment

No data available.

12.6 Other adverse effects

No data available.

13. DISPOSAL CONSIDERATION

13.1 Waste treatment methods

Disposal must be in accordance to current national and local regulations. Appropriate disposal is by incineration.

13.2 Relevant provisions relating to waste

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The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

13.3 Remarks

Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities. Please consider the relevant national or regional provisions.

14. TRANSPORT INFORMATION

14.1 IATA-DGR	
UN number	: 1263
UN proper shipping name	: Paint-related materials
Transport hazard class(es)	: 3
Packing group	: 111
Environmental hazards	: No
Special precautions for user	: -
Remarks	: -
14.2 IMDG-Code	
UN number	: 1263
UN proper shipping name	: Paint-related materials
Transport hazard class(es)	: 3
Packing group	: 111
Environmental hazards	: No
Marine pollutant	: No

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture US Federal Regulations

US. Toxic Substances Control Act (TSCA)

All chemical substances in this material are included on the TSCA Inventory of Chemical Substances.

Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) Hazardous Substance List

This product contains the following substance subject to the CERCLA Hazardous Substance List

Component	CAS No.
Xylene	1330-20-7
Butyl acetate	123-86-4

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Emergency Planning and Community Right-To-Know Act (EPCRA) Section 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

Emergency Planning and Community Right-To-Know Act (EPCRA) Section 313 Toxics Release Inventory (TRI) Reporting

This product contains the following substance subject to the reporting requirements of EPCRA Section 313

Component	CAS No.
Xylene	1330-20-7

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CRF 68.130)

None present or none present in regulated quantities.

US. State Regulation

US. California Proposition 65

None present or none present in regulated quantities.



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EU Regulation

EU. Directive 2012/18/EU (SEVESO III) on Major Accident Hazards Involving Dangerous Substances, Annex I:

Not applicable.

15.2 Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

16. OTHER INFORMATION

Further information

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material use in combination with any other materials or any process, unless specified in the test.

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 IDENTIFICAT PRODUCT NA FUNCTION COMPANY ADDRESS PHONE EMAIL ADDRE 	ME : IGL 0 : Cros : Omi : No.7 Sela : +60	Coatings™ ecocoat arm slinking agent for ecoc nent Sdn Bhd	or AR3 oat armor Hicom-Glenmarie I	COMPANY/UNDERTAKING ndustrial Park, Seksyen U1, 40150 Shah Alam,

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture Regulation (FC) No. 1272/2008

4 /
/ 1
/ 3

2.2 Label Elements

Regulation (EC) No. 1272/2008



GHS07

Signal word Warning

Hazard statements

H317	May cause an allergic skin reaction.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.

Precautionary statements

P261	Avoid breathing mist/vapours/spray.
P271	Use only in outdoors or in a well-ventilated area.
P272	Contaminated clothing should not be allowed out of the work place.
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P312	Call a POISON CENTER/doctor if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.
P501	Dispose of contents/container to comply with local, state and federal regulations.

3. COMPOSITION/INFORMATION ON INGREDIENTS

CAS No.	Chemical Name	Chemical Name			
	EC No.	EC No. Index No. REACH No.			
	Classification accord	Classification according to Regulation (EC) No. 1272/2008 (CLP)			
28182-81-2	Hexamethylene diise	Hexamethylene diisocyanate oligomer			
	500-060-2	500-060-2 Not applicable Not applicable			
	Acute Tox. 4: H332;	Acute Tox. 4: H332; Skin Sens. 1: H317; STOT SE 3: H335			

4. FIRST AID MEASURES

4.1 Description of first aid measures **General Information**

Take off contaminated clothing immediately.

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After Inhalation

Move to an area free from further exposure. Extreme asthmatic reactions that may occur in sensitized persons can be life threatening. Get medical attention immediately. Administer oxygen or artificial respiration as needed. Asthmatic symptoms may develop and may be immediate or delayed up to several hours.

After skin contact

If direct skin contact with isocyanates occurs, immediately remove contaminated clothing and shoes. Wipe off the isocyanate product from the skin using dry towels or other similar absorbent fabric. If readily available, apply a polyglycol-based cleanser (e.g. SKC, Inc. (SKC) D-TAM[™] Skin Cleanser) or corn oil. Wash with soap and warm water and pat dry. If a polyglycol-based cleanser is not available, wash with soap and warm water for 15 minutes. If available, use a wipe test pad to verify decontamination is complete (e.g. SKC SWYPE[™]). Get medical attention if irritation develops. Discard or wash contaminated clothing before reuse.

After contact with eyes

Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if presence and easy to do.

In case of troubles or persistent symptoms, consult an ophthalmologist.

After ingestion

Do NOT induce vomiting. Wash out mouth with water provided the person is conscious. Medical advice is required.

4.2 Most important symptoms and effects, both acute and delayed

Acute: Isocyanate vapors or mist at concentrations above the exposure limits or guidelines can irritate (burning sensation) the mucous membranes in the respiratory tract (nose, throat, lungs) with symptoms of runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing difficulty). Persons with a preexisting, nonspecific bronchial hyperreactivity can respond to concentrations below the exposure limits or guidelines with similar symptoms as well as asthma attack or asthma-like symptoms. Exposure well above the exposure limits or guidelines may lead to bronchitis, bronchial spasm and pulmonary edema (fluid in lungs). Chemical or hypersensitivity pneumonitis, with flu-like symptoms (e.g. fever, chills), has also been reported. These symptoms can be delayed up to several hours after exposure. These effects are usually reversible.

May cause skin irritation with symptoms of reddening, itching, and swelling. Can cause sensitization. Persons previously sensitized can experience allergic skin reaction with symptoms of reddening, itching, swelling, and rash. Cured material is difficult to remove.

May cause eye irritation with symptoms of reddening, tearing, stinging, and swelling. May cause temporary corneal injury. Vapor or aerosol may cause irritation with symptoms of burning and tearing.

4.3 Indication of any immediate medical attention and special treatment needed

No information available.

5. FIRE-FIGHTING MEASURES

5.1 Suitable extinguishing media

Carbon dioxide, foam, extinguishing powder, in cases of larger fires, water spray should be used.

5.2 Unsuitable extinguishing media

High volume water jet.

5.3 Special hazards arising from the substance or mixture

Burning releases carbon monoxides, carbon dioxides, nitrogen oxides (NOx), isocyanate vapors and trace of hydrogen cyanide. In the event of fire and/or explosion, do not breathe fumes.

Fire in vicinity poses risk of pressure build-up and rupture. Containers at risk from fire should be cooled with water and, if possible, removed from the danger area.

5.4 Special fire-fighting procedures

Firefighters should wear NFPA compliant structural firefighting protective equipment, including self-contained breathing apparatus and NFPA compliant helmet, hood, boots and gloves. Avoid contact with product. Decontaminate equipment and protective clothing prior to reuse. During a fire, isocyanate vapors and other irritating, highly toxic gases may be generated by thermal decomposition or combustion. Exposure to heated diisocyanate can be extremely dangerous

5.5 Special protective equipment for fire-fighters Not known.

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6.1 Personal precautions, protective equipment and emergency procedures

Wear personal protection equipment (Refer to section 8).

Keep away from sources of ignition. Ensure adequate ventilation.

Keep unauthorized persons away.

6.2 Environmental precautions

Do not allow entrance in sewage water, soil stretches of water, groundwater, drainage systems.

6.3 Methods and material for containment and cleaning up

Remove mechanically; cover the remainder with wet absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). After approx. one hour, transfer to waste container and do not seal (evolution of CO₂). Keep damp in a safe ventilated area for several days.

Spill area can be decontaminated with the following recommended decontamination solution: Decontamination solution:

A mixture of 90% water, 10% non-ionic surfactant (e.g. Plurafac SL-62, Tergitol TMN-10)

 $\cdot A$ mixture of 75% water, 20% non-ionic surfactant, and 5% n-propanol

·A mixture of 80% water, 10% non-ionic surfactant, 5% isopropanol, 5% ammonium hydroxide (household ammonia)

6.4 Reference to other sections

Safe handling: Refer to section 7 Personal protection equipment: Refer to section 8 Disposal: Refer to section 13

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Advice on safe handling

Wear personal protection equipment (Refer to section 8).

Avoid contact with eyes and skin. Use with adequate ventilation.

This material can produce asthmatic sensitization upon either single inhalation exposure to a relatively high concentration or upon repeated inhalation exposures to lower concentrations.

No smoking. Keep away from foodstuffs, drinks and tobacco.

Wash hand before breaks and at the end of work.

Further information on handling

General protection and hygiene measures: Refer to section 8.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a cool, well-ventilated place. Protect against moisture.

Advice on storage compatibility

Do not store together with food and feeding stuffs.

Further information on storage conditions

Recommended storage temperature:

Minimum: -34 °C (-29.2 °F)

Maximum: 50 °C (122 °F)

7.3 Specific end use(s): Refer to section 1.

8. EXPOSURE CONTROL/PERSONAL PROTECTION

8.1 Control parameters

Occupational Exposure Limits:

Ingredients with limit values that require monitoring at the workplace:

Component	Value type (Form of exposure)	Control parameter	Basis
Hexamethylene	TWA	0.5 mg/m ³	Covestro
diisocyanate oligomer	STEL	1.0 mg/m ³	Covestro



Hexamethylene-1,6- Diisocyanate (822-06-0)TWA0.005 ppmUS ACGIH

8.2 Exposure Control

Matorial no

8.2.1 General protective and hygienic measures:

Wash hands before breaks and at the end of work. Ensure adequate ventilation. No smoking.

8.2.2 Personal protective equipment:

Respiratory protection:

A respirator that is recommended or approved for use in isocyanate-containing environments (air-purifying or fresh air-supplied) may be necessary for spray applications or other situations such as high temperature use which may produce inhalation exposures. A supplied-air respirator (either positive pressure or continuous flowtype) is recommended. Before an air-purifying respirator can be used, air monitoring must be performed to measure airborne concentrations of HDI monomer and HDI polyisocyanate. Specific conditions under which airpurifying respirators can be used are outlined in the following sections. Observe OSHA regulations for respirator use (29 CFR 1910.134). SPRAY APPLICATION: A. Good industrial hygiene practice dictates that when isocyanatebased coatings are spray applied, some form of respiratory protection should be worn. During the spray application of coatings containing this product the use of a supplied-air (either positive pressure or continuous flow-type) respirator is mandatory when ONE OR MORE of the following conditions exists: -the airborne isocyanate concentrations are not known; or -the airborne isocyanate monomer concentrations exceed 0.05 ppm averaged over eight (8) hours (10 times the 8 hour TWA exposure limit); or -the airborne polyisocyanate (polymeric, oligomeric) concentrations exceed 5 mg/m3 averaged over 8 hours or 10 mg/m3 averaged over 15 minutes (10 times the 8 hour TWA or the 15 minute STEL exposure limits); or -operations are performed in a confined space (See OSHA Confined Space Standard, 29 CFR 1910.146). A properly fitted air-purifying (combination organic vapor and particulate) respirator, proven by test to be effective in isocyanate-containing spray paint environments, and used in accordance with all recommendations made by the manufacturer, can be used when ALL of the following conditions are met: -The airborne isocyanate monomer concentrations are known to be below 0.05 ppm averaged over eight (8) hours (10 times 8 hour TWA exposure limit); and -the airborne polyisocyanate (polymeric, oligomeric) concentrations are known to be below 5 mg/m3 averaged over 8 hours or 10 mg/m3 averaged over 15 minutes (10 times the 8 hour TWA or the 15 minute STEL exposure limits). In addition, prefilters should be changed whenever breathing resistance increases due to particulate buildup. NON-SPRAY OPERATIONS: A. During non-spray operations such as mixing, batch-making, brush or roller application, etc., at elevated temperatures (for example, heating of material or application to a hot substrate), it is possible to be exposed to airborne isocyanate vapors. Therefore, when the coatings system will be applied in a non-spray manner, a supplied-air (either positive pressure or continuous flow-type) respirator is mandatory when ONE OR MORE of the following conditions exists: - the airborne isocyanate concentrations are not known; or - the airborne isocyanate monomer concentrations exceed 0.05 ppm averaged over eight (8) hours (10 times the 8 hour TWA exposure limit); or - the airborne polyisocyanate (polymeric, oligomeric) concentrations exceed 5 mg/m3 averaged over 8 hours or 10 mg/m3 averaged over 15 minutes (10 times the 8 hour TWA or the 15 minute STEL exposure limits); or - operations are performed in a confined space (See OSHA Confined Space Standard, 29 CFR 1910.146). A properly fitted air-purifying (combination organic vapor and particulate) respirator, proven by test to be effective in isocyanate-containing paint environments, and used in accordance with all recommendations made by the manufacturer, can be used when ALL of the following conditions are met: -the airborne concentrations of the isocyanate monomer are below 0.05 ppm averaged over eight (8) hours (10 times the 8 hour TWA exposure limit); and - the airborne polyisocyanate (polymeric, oligomeric) concentrations are known to be below 5 mg/m3 averaged over eight (8) hours or 10 mg/m3 averaged over 15 minutes (10 times the 8 hour TWA or the 15 minute STEL exposure limits) and - a NIOSH-certified End of Service Life Indicator or a change schedule based upon objective information or data is used to ensure that cartridges are replaced before the end of their service life. In addition, prefilters should be changed whenever breathing resistance increases due to particulate buildup.

Protection of hands:

Ensure gloves remain in good condition during use and replace if any deterioration is observed. Gloves should be worn., Nitrile rubber gloves., Butyl rubber gloves., Neoprene gloves. Recommendation: contaminated gloves should be disposed of.

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Eye protection: Chemical safety goggle, or chemical safety goggle in combination with a full face shield when there is a greater risk of splash.

Skin and body protection: Wear suitable protective clothing.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance (colour)	: Colourless	
Appearance (form)	: Liquid	
Odour	: Almost odourless	
Boiling Point	: Not applicable.	
Vapour Pressure	: <0.00003 hPa (at 20 °C)	
Vapor Density	: No data available.	
Density	: 1.17 g/cm³ (at 20 °C)	
Melting Point	: ca50 °C	
Flash Point	: 228 °C	
рН	: Not applicable.	
Evaporation Rate	: No data available.	
Solubility in Water	: Immiscible (at 15 °C)	
Auto-ignition temperature	: ca. 460 °C	
Decomposition temperature	: ca. 250 °C	
Self-ignition temperature	: 270 °C	
Viscosity, dynamic	: ca. 3000 mPa.s at 23 °C	(DIN EN ISO 3219/A.3)

10. STABILITY AND REACTIVITY

10.1 Reactivity: No dangerous reaction known under conditions of normal use.

10.2 Chemical stability: Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions: Exothermic reaction with amines and alcohols; reacts slowly with water forming

CO2, in closed containers risk of bursting owing to increase of pressure.

10.4 Conditions to avoid: Protect from moisture.

10.5 Incompatible materials: Water, amines, strong bases, alcohols, copper alloys.

10.6 Hazardous decomposition products: No hazardous decomposition products when stored and handled correctly.

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects

Exposure route	Endpoint	Value	Species
Oral	LD50	>2500 mg/kg	Rat
Dermal	LD50	>2000 mg/kg	Rat
Inhalation	LD50	0.39-0.543 mg/l, 4 h	Rat

Skin corrosion/irritation: Shall not be classified as skin corrosion or skin irritation.

Serious eye damage/eye irritation: Shall not be classified as eye damage or eye irritation.

Respiratory or skin sensitization: May cause sensitization by skin contact.

Summary of evaluation of the CMR properties: Shall not be classified as a germ cell mutagenic, carcinogenic nor as a reproductive toxicant.

Specific target organ toxicity – single exposure: May cause respiratory irritation.

Specific target organ toxicity – repeated exposure: Shall not be classified as specific target organ toxicity – repeated exposure.

Aspiration hazard: Shall not be aspiration hazard.

Value

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Endpoint

Species

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LC50	>100 mg/L	Fish (Zebra fish)	96 hours
EC50	>100 mg/L	Aquatic Invertebrates (Daphnia magna)	48 hours
EC50	>1000 mg/L	Green algae	72 hours

12.2 Persistence and degradability

Not readily biodegradable.

12.3 Bioaccumulative potential

No data available.

12.4 Mobility in soil

Not applicable.

12.5 Results of PBT and vPvB Assessment

This substance does not meet the criteria for classification as PBT or vPvB.

12.6 Other adverse effects

Isocyanate reacts with water at the interface forming CO_2 and a solid insoluble product with high melting point (polyurea). This reaction is accelerated by surfactants (e.g. detergents) or by water soluble solvents. Previous experience shows that polyurea is inert and non-degradable.

13. DISPOSAL CONSIDERATION

13.1 Waste treatment methods

After final product withdrawal, all residues must be removed from containers (drip-free, powder-free or paste-free). Packaging empty of usable product can be handed to a professional waste management company. Containers must be recycled in compliance with national legislation and environmental regulations. None disposal into waste water. **Contaminated Packaging**

Do not reuse empty containers and dispose of in accordance with the regulations issued by the appropriate local authorities. If there is product residue in the emptied container, follow directions for handling on the container's label. Incorrect disposal or reuse of this container is illegal and can be dangerous. Do not grind, torch cut, weld or heat an empty container that once held an isocyanate-containing product; highly toxic vapors or gases are formed.

13.2 Relevant provisions relating to waste

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

13.3 Remarks

Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities. Please consider the relevant national or regional provisions.

14 TRANSPORT INFORMATION

14.1 IATA-DGR	
UN number	: Non dangerous goods
UN proper shipping name	: Non dangerous goods
Transport hazard class(es)	:-
Packing group	:-
Environmental hazards	: No
Special precautions for user	: No data available.
14.2 IMDG-Code	
UN number	: Non dangerous goods
UN proper shipping name	: Non dangerous goods
Transport hazard class(es)	:-
Packing group	:-
Environmental hazards	: No
Marine pollutant	: No
EmS Code	:-

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15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture **US Federal Regulations**

US. Toxic Substances Control Act (TSCA)

All chemical substances in this material are included on the TSCA Inventory of Chemical Substances.

Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) Hazardous Substance List

igl coatings"

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Emergency Planning and Community Right-To-Know Act (EPCRA) Section 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

Emergency Planning and Community Right-To-Know Act (EPCRA) Section 313 Toxics Release Inventory (TRI) Reporting

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CRF 68.130)

None present or none present in regulated quantities.

US. State Regulation

US. California Proposition 65

No ingredient requiring a warning under CA Prop 65.

EU Regulation

EU. Directive 2012/18/EU (SEVESO III) on Major Accident Hazards Involving Dangerous Substances, Annex I:

Not applicable.

15.2 Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

16. OTHER INFORMATION

Further information

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material use in combination with any other materials or any process, unless specified in the test.

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pecification 1	54336 Revision d .1 Page	date 1.6.2021 1 of 6
1. IDENTIFICATION	OF THE SUBSTANCE/PRI	EPARATION AND OF THE COMPANY/UNDERTAKING
PRODUCT NAME	: IGL Coatings™ eco	
FUNCTION	: Diluent for ecocoa	at Armor
COMPANY	: Ominent Sdn Bhd	
ADDRESS	•	et U1/26, Hicom-Glenmarie Industrial Park, Seksyen U1, 40150 Shah Ala
PHONE	Selangor. : +60355690980	
EMAIL ADDRESS	: regulations@iglcoa	atings.com
		-
2. HAZARDS IDENTI 2.1 Classification	FICATION of the substance or mixt	ture
Regulation (EC)		
Physical hazard		
Flammable liqui		Category 3
Health hazards		
Eye irritation		Category 2
Specific target o	organ toxicity – single exp	oosure Category 3
2.2 Label Element	s	
Regulation (EC)	-	
GHS02 Signal word	GHS07	
Warning Hazard statem		
Hazard statem H226	Flammable liquid ar	•
Hazard statem		irritation
Hazard statem H226 H319 H336	Flammable liquid ar Causes serious eye i May cause drowsine	irritation
Hazard stateme H226 H319 H336 Precautionary s	Flammable liquid ar Causes serious eye i May cause drowsine statements	irritation ess or dizziness
Hazard stateme H226 H319 H336 Precautionary s P210	Flammable liquid ar Causes serious eye i May cause drowsine statements Keep away from hea	irritation ess or dizziness at, hot surfaces, sparks, open flames and other ignition sources. No smoki
Hazard stateme H226 H319 H336 Precautionary s P210 P233	Flammable liquid ar Causes serious eye i May cause drowsine statements Keep away from hea Keep container tigh	irritation ess or dizziness at, hot surfaces, sparks, open flames and other ignition sources. No smoki
Hazard stateme H226 H319 H336 Precautionary s P210	Flammable liquid ar Causes serious eye i May cause drowsine statements Keep away from hea Keep container tigh Keep cool.	irritation ess or dizziness at, hot surfaces, sparks, open flames and other ignition sources. No smoki ntly closed.
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Hazard stateme H226 H319 H336 Precautionary s P210 P233 P235 P240 P241 P261 P264 P271 P264 P271 P264 P271 P280 P302+P352 P304+P340 P312 P305+P351+P33 P337+P313 P370+P378	Flammable liquid ar Causes serious eye i May cause drowsine statements Keep away from hea Keep container tigh Keep cool. Ground and bound Use explosion-proo Avoid breathing fun Wash exposed skin Use only outdoors o Wear protective glo IF ON SKIN: Wash w IF INHALED: Remove Call a POISON CENT 38 IF IN EYES: Rinse ca and easy to do. Con If eye irritation persi In case of fire: use w extinguish. 35 Store in well-ventila Store locked up.	irritation ess or dizziness at, hot surfaces, sparks, open flames and other ignition sources. No smoking of equipment and receiving equipment. of equipment. mes/gas/vapours/spray. thoroughly after handling. or in a well-ventilated area. oves/protective clothing/eye protection/face protection. with plenty of water. re person to fresh air and keep comfortable for breathing. TRE/doctor if you feel unwell. autiously with water for several minutes. Remove contact lenses, if president protection. sists: Get medical advice/attention. water spray, alcohol-resistant foam, dry chemical, carbon dioxide to



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CAS No.	Chemical Name	Chemical Name			
	EC No.	EC No. Index No. REACH No.			
	Classification accordin	Classification according to Regulation (EC) No. 1272/2008 (CLP)			
123-86-4	Butyl acetate	Butyl acetate			
	204-658-1	204-658-1 Not applicable 01-2119485493-29-0000			
	Flam Liq. 3: H226; STC	Flam Liq. 3: H226; STOT SE 3: H336;			
141-78-6	Ethyl acetate	Ethyl acetate			
	205-500-4	Not applicable	01-2119475103-46-0000		
	Flam. Liq 2: H225; Eye	Flam. Liq 2: H225; Eye Irr. 2: H319; STOT SE 3: H336			

4. FIRST AID MEASURES

4.1 Description of first aid measures

General Information

Take off contaminated clothing immediately.

After Inhalation

Provide fresh air. In all cases of doubt, or when symptoms persist, seek medical advice.

After skin contact

Gently wash with plenty of soap and water. In case of skin irritation, seek medical treatment.

After contact with eyes

Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if presence and easy to do.

In case of troubles or persistent symptoms, consult an ophthalmologist.

After ingestion

Wash out mouth with water provided the person is conscious.

Never give anything by mouth to an unconscious person.

In all cases of doubt, or when symptoms persist, seek medical advice.

4.2 Most important symptoms and effects, both acute and delayed

Breathing difficulties. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

5.1 Suitable extinguishing media

Water spray, alcohol-resistant foam, dry chemical, carbon dioxide.

5.2 Unsuitable extinguishing media

No information available.

5.3 Special hazards arising from the substance or mixture

Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back.

5.4 Advise for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

5.5 Unusual Fire Hazards:

Not known.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures Wear personal protection equipment (Refer to section 8).

Ensure adequate ventilation. Remove all ignition sources.

6.2 Environmental precautions

Discharge into the environment must be avoided.

6.3 Methods and material for containment and cleaning up



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Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Remove all sources of ignition. Take precautionary measures against static discharges. Use spark-proof tools and explosion-proof equipment.

6.4 Reference to other sections

Safe handling: Refer to section 7 Personal protection equipment: Refer to section 8 Disposal: Refer to section 13

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Advice on safe handling

Prevent formation of aerosol. Follow good hygiene procedures when handling chemical materials. Do not eat, drink, smoke or use personal products when handling the chemical. Use only in well ventilated areas. Avoid splashes or spray in enclosed area. Wash hands before breaks and at the end of work.

Advice on protection against fire and explosion

Flammable.

Keep container tightly closed and in a well-ventilated place.

Keep away from open flames and hot surfaces. No smoking.

Further information on handling

General protection and hygiene measures: Refer to section 8.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed in a cool, well-ventilated place.

Advice on storage compatibility

Do not store together with food and feeding stuffs.

Further information on storage conditions

Keep the packing dry and well-sealed to prevent contamination.

Recommended storage temperature: 20-25°C.

7.3 Specific end use(s): Refer to section 1.

8. EXPOSURE CONTROL/PERSONAL PROTECTION

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

Component	Value type (Form of exposure)	Control parameter	Basis
		150 ppm	MY PEL
D	TWA 150 ppm 713 mg/m ³ TWA 150 ppm STEL 200 ppm TWA 400 ppm		
Butyl acetate	TWA	150 ppm	ACGIH
	STEL	200 ppm	ACGIH
	TWA	400 ppm	ACGIH
Ethyl acetate	PEL		OSHA

8.2 Exposure Control

8.2.1 General protective and hygienic measures:

Wash hands before breaks and at the end of work. Ensure adequate ventilation. No smoking.

8.2.2 Personal protective equipment:

Respiratory protection:

When concentrations above the exposure limit they must use appropriate certified respirators. **Protection of hands:**

Wear appropriate protective glove such as gloves made from butyl rubber and nitrile rubber. **Eye protection:** Safety goggles with side shield.

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9. PHYSICAL A	AND CHEMICAL	PROPERTIES		
Appearance	(colour)	: Colourless		
Appearance	(form)	: Liquid		
Odour		: Solvent-like odour		
Melting Poir	nt	: Not applicable		
Boiling Point	t	: >100 °C		
Flash Point		: 24 °C		
Vapour Press	sure	: Data not available		
Vapor Densi	ty	: Data not available		
Specific grav	vity	: 0.883 g/cm ³ (at 2	25 °C)	
pH		: Data not available		
Evaporation	Rate	: Data not available		
Water solubi		: Insoluble in water		

10. STABILITY AND REACTIVITY

10.1 Reactivity: Product is stable under normal condition.

10.2 Chemical stability: Product is stable under normal storage condition.

10.3 Possibility of hazardous reactions: None under normal processing.

10.4 Conditions to avoid: Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition.

10.5 Incompatible materials: Strong oxidizing agents, Strong acids, Strong bases

10.6 Hazardous decomposition products: Carbon monoxide (CO), Carbon dioxide (CO₂)

Exposure route	Endpoint	Value	Species	Source				
Oral	LD50	6765.6 mg/kg	Rat	ECHA				
Inhalation	LC50	1.44 mg/L	Rat	ECHA				
Dermal	LD50	16547.8 mg/kg	Rabbit	ECHA				

Skin corrosion/irritation: No information available.

Eye irritation: May cause serious eye irritation.

Respiratory or skin sensitization: No information available.

Summary of evaluation of the CMR properties: Shall not be classified as a germ cell mutagenic, carcinogenic nor as a reproductive toxicant.

Specific target organ toxicity - single exposure: No information available.

Specific target organ toxicity – repeated exposure: No information available.

Aspiration hazard: No information available.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

Specified substance: Butyl acetate

Endpoint	Value	Species	Exposure time	Sources
LC50	18 mg/L	Freshwater fish	96 hours	ECHA
EC50/LC50	32 – 44 mg/L	Aquatic invertebrates	48 hours	ECHA
NOEC	23 mg/L	Aquatic invertebrates	21 days	ECHA
EC50	397 – 674.7 mg/L	Freshwater algae	48 hours	ECHA

Specified substance: Ethyl acetate

Endpoint	Value	Species	Exposure time	Sources
LC50	230 mg/L	Freshwater fish	96 hours	ECHA
NOEC	6.9 mg/L	Freshwater fish	32 days	ECHA



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EC50/LC50	165 3090 mg/L	Fresh water invertebrates	24 hours	ECHA	
NOEC	2.4 mg/L	Freshwater invertebrates	21 days	ECHA	
EC50	5.6 g/L	Freshwater algae	48 hours	ECHA	

12.2 Process of degradability

No data available.

12.3 Bioaccumulative potential

No data available.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB Assessment

No data available.

12.6 Other adverse effects

No data available.

13. DISPOSAL CONSIDERATION

13.1 Waste treatment methods

The product should not be allowed to enter drains, water courses or the soil. Dispose of contents/container to an approved waste disposal plant. In accordance with local and national regulations.

13.2 Relevant provisions relating to waste

The allocation of waste identity numbers/waste descriptions must be carried out according to the EEC, specific to the industry and process.

13.3 Remarks

Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities. Please consider the relevant national or regional provisions.

14. TRANSPORT INFORMATION

14.1 IATA-DGR

UN number	: 1263
UN proper shipping name	: Paint-related materials
Transport hazard class(es)	: 3
Packing group	: 111
Environmental hazards	: No
Special precautions for user	: -
14.2 IMDG-Code	
UN number	: 1263
UN proper shipping name	: Paint-related materials
Transport hazard class(es)	: 3
Packing group	: 111
Environmental hazards	: No
Marine pollutant	: No

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture US Federal Regulations

US. Toxic Substances Control Act (TSCA)

All chemical substances in this material are included on the TSCA Inventory of Chemical Substances.

Comprehensive Environmental Response, Compensation and Liability Act (CERCLA) Hazardous Substance List

This product contains the following substance subject to the CERCLA Hazardous Substance List

Component

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CAS No.
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Material no



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Butyl acetate	123-86-4
Ethyl acetate	141-78-6

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Emergency Planning and Community Right-To-Know Act (EPCRA) Section 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

Emergency Planning and Community Right-To-Know Act (EPCRA) Section 313 Toxics Release Inventory (TRI) Reporting

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CRF 68.130)

None present or none present in regulated quantities.

US. State Regulation

US. California Proposition 65

None present or none present in regulated quantities.

EU Regulation

EU. Directive 2012/18/EU (SEVESO III) on Major Accident Hazards Involving Dangerous Substances, Annex I:

Not applicable.

15.2 Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

16. OTHER INFORMATION

Further information

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material use in combination with any other materials or any process, unless specified in the test.