# **TECHNICAL DATA SHEET** MARINE SOLUTIONS FABRIC GUARD



Material no.	154285	Revision date	06.03.2
Version	1.16		

2023

#### **MARINE SOLUTIONS FABRIC GUARD**

# A COATING SYSTEM FOR OIL, WATER, AND DIRT-REPELLENT TREATMENT OF POROUS TEXTILE SURFACES.

#### Description

fabric guard is a hydrophobic, multifunctional, nearly VOC-free and water-borne silane system. The consumption of the readyto-use product will depend on the application method, approximately 50-300 g/m<sup>2</sup> is sufficient for most applications.

## **Technical data**

Property	Value	Method
Flash point	>90°C	DIN 51755
Density	1.01 g/cm <sup>3</sup> (at 20°C)	DIN 51757
Viscosity	1 mPA.s (at 20°C)	DIN 53015

## **Applications**

Treatment of textile, paper, suede/nubuck leather and all other textile surfaces.

## **Properties**

- fabric guard can be painted, rolled or sprayed.
- In a spray application, it is mandatory to minimize the aerosol emission generated (e.g. application of HPLV spray process, air driven low-pressure spray processes).
- Consecutive application steps should be carried out before the first application is dried.
- A dried coat of **fabric guard** will immediately exhibit a strong water repelling effect. Hence, a second application on dry coated surface would be less effective.
- Surface treated with fabric guard stays completely air-permeable despite its strongly hydrophobic and oleophobic surface.
- Permeability of water vapour is only marginally influenced by fabric guard.
- Fabric guard is sensitive to freezing temperatures. Frozen material can flocculate upon defrosting and may in part loose its beneficial properties.

#### **Recommended dosage during application**

- Full range effectiveness and durability (up to 1500 hours of QUV-stability in transparent systems) can be achieved with 300 g/m<sup>2</sup> of **fabric guard**.
- That amount can be applied by either one-step or multi-step procedures, depending on the absorptiveness of the substrate.

#### Processing

- Do not apply the product at temperature below 0°C.
- Do not expose surface to be treated to direct sunlight.
- The surface must not be hot during application.
- Provide adequate ventilation and fresh air during application.
- Fabric guard may impart slight yellowing on bright colored surfaces. A test spot is always important before application. This will by no means influence the hydrophobic and oleophobic performance of the products.

**<u>REMINDER</u>**: Always test on an inconspicuous area first. Kindly contact your local IGL Coatings representative if you need advice.

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# Step 1: Cleaning the surface The temperature during application should be in the range of 5-30°C (41-86°F), preferably 15-25°C (59-77°F).

- In order to permit sufficient chemical bonding of **fabric guard** to the substrate, the surface must be carefully cleaned of all contaminants. The durability of the coating depends on how well **fabric guard** is chemically bonded.
- Dry the surface before application. **fabric guard** should **NOT** be applied on wet surfaces (humidity <18% is recommended). Crosslinking on wet substrates will be incomplete and thus full efficiency will not be achieved.

#### Step 2: Treatment process

- Apply fabric guard thoroughly and uniformly onto the surface until the entire surface is damp.
- Some surfaces require 2 layers due to high absorption of the surface.
- Allow the surface to dry in room temperature, or force dry after 20 minutes.
- The hydrophobic effect generally can be seen depending on the substrate, reactivity and temperature after substrate is fully dried and is further enhanced after a few hours.

#### Reactivity

- **fabric guard** does not contain solvents and, contrary to functional alkoxysilanes, does not release alcohols upon hydrolysis when applied.
- **fabric guard** boasts of a high proportion of activated silanol functional groups. Consequently, a chemical coupling to the substrate as well as high crosslinking density due to the formation of two- and three- dimensional networks is obtained.
- Special alkyl-functional groups contained in **fabric guard** provide strong hydrophobic and oleophobic surface properties (low energy surfaces).

#### Safety and Handling

For your safety, toxicological data and information on property transportation, storage and use, please read the Safety Data Sheet (SDS) before using any **IGL Coatings products**. The SDS is available upon request via email from <u>sales@iglcoatings.com</u>.

#### Disposal

Dispose product residue in incompletely emptied bottles by bringing it to the municipal collection point for hazardous waste. To dispose emptied bottles, dry the bottles out by exposing the bottles to air with cap open. The bottles may be recycled once completely dried.

#### Storage

**Fabric guard** must be stored above 0°C. Moreover, recommended storage temperature should be 20-25°C. In the unopened container, **fabric guard** has a shelf life of at least 12 months.

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