

TECHNICAL DATA SHEET

IGL COATINGS™ INDUSTRIAL SOLUTIONS TEXTILE



Material no.

154371

Revision date

13.06.2025

Version

1.19

IGL COATINGS INDUSTRIAL SOLUTIONS TEXTILE

A COATING SYSTEM FOR OIL, WATER, AND DIRT-REPELLENT TREATMENT OF POROUS TEXTILE SURFACES.

Description

Industrial Solutions (IS) Textile is a hydrophobic, multifunctional, nearly VOC-free, and water-borne silane system. The consumption of the ready-to-use product will depend on the application method, approximately 50-300 g/m² is sufficient for most applications.

Technical data

Property	Value	Method
Flash point	>90°C	DIN 51755
Density	1.01 g/cm ³ (at 20°C)	DIN 51757
Viscosity	1 mPA.s (at 20°C)	DIN 53015

Applications

Treatment of textile, paper, suede/nubuck leather and all other textile surfaces.

Properties

- **IS Textile** can be painted, rolled, or sprayed.
- In a spray application, it is mandatory to minimize the aerosol emission generated (e.g. application of HPLV spray process, air-driven low-pressure spray processes).
- Consecutive application steps should be carried out before the first application is dried.
- A dried coat of **IS Textile** will immediately exhibit a strong water-repelling effect. Hence, a second application on dry coated surface would be less effective.
- Surface treated with **IS Textile** stays completely air-permeable despite its strongly hydrophobic and oleophobic surface.
- Fabric treated with **IS Textile** is still permeable to water vapors
- **IS Textile** is sensitive to freezing temperatures. The product can lose its function when frozen and thawed

Recommended dosage during application

- Full range effectiveness and durability (up to 1500 hours of QUV-stability in transparent systems) can be achieved with 300 g/m² of **IS Textile**.
- That amount can be applied by either one-step or multi-step procedures, depending on the absorptiveness of the substrate.

Processing

- Do not apply the product at temperatures below 0°C.
- The surface must not be hot during application.
- Provide adequate ventilation and fresh air during application.
- **IS Textile** may impart slight yellowing on bright-colored surfaces. A test spot is always important before application. This will by no means influence the hydrophobic and oleophobic performance of the products.

REMINDER: Always test on an inconspicuous area first. Kindly contact your local IGL Coatings representative if you need advice.

Step 1: Cleaning the surface

- The temperature during application should be in the range of 5-50°C (41-86°F), **preferably 15-25°C (59-77°F)**.
- In order to permit sufficient chemical bonding of **IS Textile** to the substrate, the surface must be carefully cleaned of all contaminants. The durability of the coating depends on how well **IS Textile** is chemically bonded.

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- Dry the substrate before application. **IS Textile** should **NOT** be applied on wet surfaces (substrate humidity <18% is recommended). Crosslinking on wet substrates will be incomplete and thus full efficiency will not be achieved.

Step 2: Treatment process

- Apply **IS Textile** thoroughly and uniformly onto the surface until the entire surface is damp.
- Some surfaces require 2 layers due to the high absorption of the surface.
- Allow the surface to dry at room temperature, or force dry after 20 minutes.
- The hydrophobic effect generally can be seen depending on the substrate, reactivity, and temperature after the substrate is fully dried and is further enhanced after a few hours.

Reactivity

- **IS Textile** does not contain solvents and, contrary to functional alkoxysilanes, does not release alcohols upon hydrolysis when applied.
- **IS Textile** boasts a high proportion of activated silanol functional groups. Consequently, a chemical coupling to the substrate as well as high crosslinking density due to the formation of two- and three-dimensional networks is obtained.
- Special alkyl-functional groups contained in **IS Textile** provide strong hydrophobic and oleophobic surface properties (low energy surfaces).

Safety and Handling

For your safety, toxicological data, and information on property transportation, storage, and use, please read the Safety Data Sheet (SDS) before using any **IGL Coatings products**. The SDS is available upon request via email from regulations@iglcoatings.com.

Disposal

Dispose of product residue in incompletely emptied bottles by bringing it to the municipal collection point for hazardous waste. To dispose of emptied bottles, dry the bottles out by exposing the bottles to air with the cap open. The bottles may be recycled once completely dried.

Storage

IS Textile must be stored above 0°C. Moreover, the recommended storage temperature should be 20-25°C.

In the unopened container, **IS Textile** has a shelf life of at least 12 months.

Opened container should be stored properly and used up as soon as possible

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